I had similar problems that were cured by rearranging the order of the keywords. For example, the keyword alpha would not appear if the procedures was defined like this:

pro test,beta=beta, alpha=alpha, gamma=gamma

but it would appear if the procedure was defined like this:

pro test,alpha=alpha,beta=beta,gamma=gamma

This is presumably some sort of bug but I didn't do enough testing to be sure of when it occurs.
I did find that I never had problems when the keywords were in alphabetical order.   --Wayne